



1) Sensing surface



**Basic features**

<b>Approval/Conformity</b>	CE cULus WEEE
<b>Basic standard</b>	IEC 60947-5-2

**Display/Operation**

<b>Function indicator</b>	yes
<b>Power indicator</b>	no

**Electrical connection**

<b>Cable diameter D</b>	4.65 mm
<b>Cable length L</b>	2 m
<b>Conductor cross-section</b>	0.34 mm <sup>2</sup>
<b>Connection type</b>	Cable, 2.00 m, PVC
<b>Number of conductors</b>	3
<b>Polarity reversal protected</b>	yes
<b>Protection against device mix-ups</b>	yes
<b>Short-circuit protection</b>	yes

**Electrical data**

<b>Load capacitance max. at Ue</b>	1 µF
<b>Min. operating current I<sub>m</sub></b>	0 mA
<b>No-load current I<sub>o</sub> max., damped</b>	5 mA
<b>No-load current I<sub>o</sub> max., undamped</b>	2 mA
<b>Operating voltage U<sub>b</sub></b>	10...30 VDC
<b>Output resistance R<sub>a</sub></b>	33.0 kOhm + D
<b>Protection class</b>	II
<b>Rated insulation voltage U<sub>i</sub></b>	250 V AC
<b>Rated operating current I<sub>e</sub></b>	200 mA
<b>Rated operating voltage U<sub>e</sub> DC</b>	24 V
<b>Rated short circuit current</b>	100 A
<b>Ready delay t<sub>v</sub> max.</b>	21 ms
<b>Residual current I<sub>r</sub> max.</b>	10 µA
<b>Ripple max. (% of U<sub>e</sub>)</b>	15 %
<b>Switching frequency</b>	2500 Hz
<b>Utilization category</b>	DC -13
<b>Voltage drop static max.</b>	1.5 V

**Environmental conditions**

<b>Ambient temperature</b>	-25...70 °C
<b>Contamination scale</b>	3
<b>EN 60068-2-27, Shock</b>	Half-sinus, 30 g <sub>n</sub> , 11 ms
<b>EN 60068-2-6, Vibration</b>	55 Hz, amplitude 1 mm, 3x30 min
<b>IP rating</b>	IP68, according to BWN Pr 20

**Functional safety**

<b>MTTF (40 °C)</b>	850 a
---------------------	-------

Inductive Sensors  
**BES 516-325-G-E4-C-02**  
Order Code: BES00PL

**BALLUFF**

**Interface**

Switching output PNP normally open (NO)

**Material**

Housing material Brass, Nickel-free coated  
Material jacket PVC  
Material sensing surface PBT

**Mechanical data**

Dimension Ø 12 x 33 mm  
Installation for flush mounting  
Size M12x1  
Tightening torque 10 Nm

**Range/Distance**

Assured operating distance Sa 3.2 mm  
Hysteresis H max. (% of Sr) 15.0 %  
Rated operating distance Sn 4 mm  
Real switching distance sr 4 mm  
Repeat accuracy max. (% of Sr) 5.0 %  
Switching distance marking ■■  
Temperature drift max. (% of Sr) 10 %  
Tolerance Sr ±10 %

**Remarks**

The sensor is functional again after the overload has been eliminated.  
For more information about MTTF and B10d see MTTF / B10d Certificate

Indication of the MTTF- / B10d value does not represent a binding composition and/or life expectancy assurance; these are simply experiential values with no warranty implications. These declared values also do not extend the expiration period for defect claims or affect it in any way.

**Wiring Diagrams**

